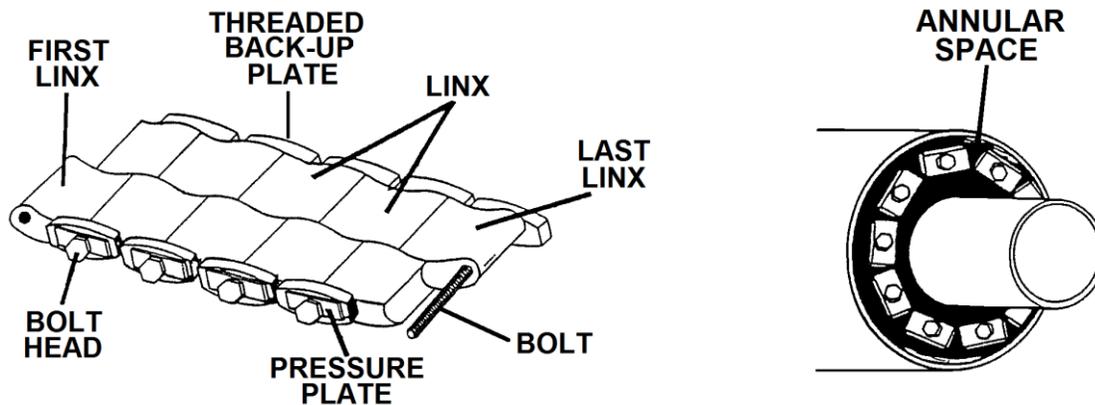


# Installation Instructions for PIPE LINX

The only tools needed are regular shop tools to fit 3/16", 5/16", 3/8" and 1/2" bolts.

**DO NOT USE POWER/PNEUMATIC TOOLS WITH STAINLESS STEEL HARDWARE; BOLTS CAN SEIZE**

- 1.** Assemble LINX to make a continuous chain. Charts in literature will give number of LINX needed.



- 2.** Insert loose chain of LINX into annular space (if too loose to insert, tighten bolts slightly before inserting).

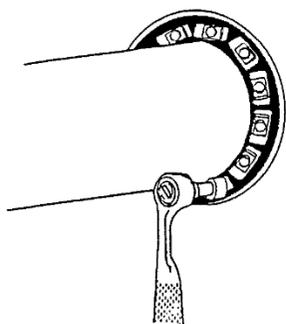
**BE SURE THE HEAD OF BOLTS IS FACING YOU AND THE NUT SIDE POINTS TO BACK SIDE (AWAY FROM YOU) BEFORE INSERTING LINX INTO ANNULAR SPACE.**



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### 3. TO TIGHTEN – Make sure pressure plates are aligned as shown in instruction 2.

Start at the bolt located at 12 o'clock and going clockwise, tighten each bolt 2-3 turns until the seal is secure and the rubber expands between the pressure plates.



**PLATES ALREADY TIGHTENED  
WITH RUBBER EXPANDED**

**To install LINX with centering blocks, ensure that the centering blocks are on the bottom of the pipe so the weight of the pipe will rest on the centering blocks.**



**CENTERING BLOCKS**

## WARRANTY

All products manufactured by CALPICO are warranted against failure caused by manufacturing defects for a period of one year. Any found to be defective within one year from date of shipment will be replaced without charge provided that the product failure was due solely to manufacturing defects.

The responsibility of CALPICO in such cases is limited to replacement of the product and no labor costs or other expenses or liabilities will be assumed.

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